

Final Group Project Presentation

Innovating Global Supply Chain Economy: Opportunities & Challenges

Innovation & Entrepreneurship for Digital Economy IEDE Spring 2024



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- **Research Background and Overview**
- Supply Chain Innovation Focus Areas Innovation and Trends
- Artificial Intelligence in Global Supply Chain
- Challenges and proposed solutions for supply chain in emerging economies
- Challenges and Strategies for Innovating the Global Supply Chain Economy •
- Opportunities for Innovating the Global Supply Chain Economy
- Case Studies
- Conclusions



General Objective: Identify the main challenges of innovating the global supply chain economy, as well as the opportunities of integrating Artificial Intelligence and new key technologies in the supply chain field.

RESEARCH BACKGROUND

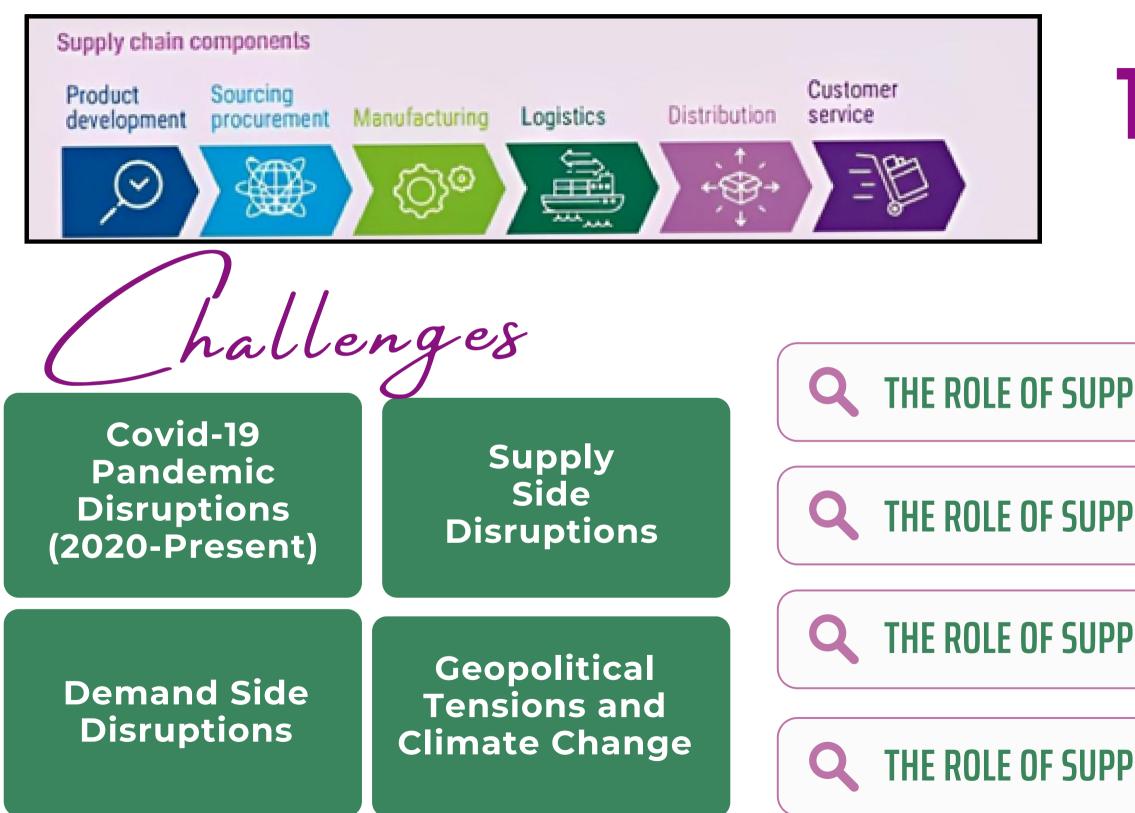
and 11.

Identified research gaps revolve around the equitable adoption of advanced technologies such as IoT, AI, Big Data, Blockchain, Robotics, and 5G in the Supply Chain field in Emerging economies.



To be aligned with the Sustainable Development Goals set by the United Nations (UN): Goals 9, 10,

OVERVIEW OF THE CURRENT GLOBAL SUPPLY CHAIN STATUS



THE ROLE OF SUPPLY CHAIN ECONOMY IN INNOVATION

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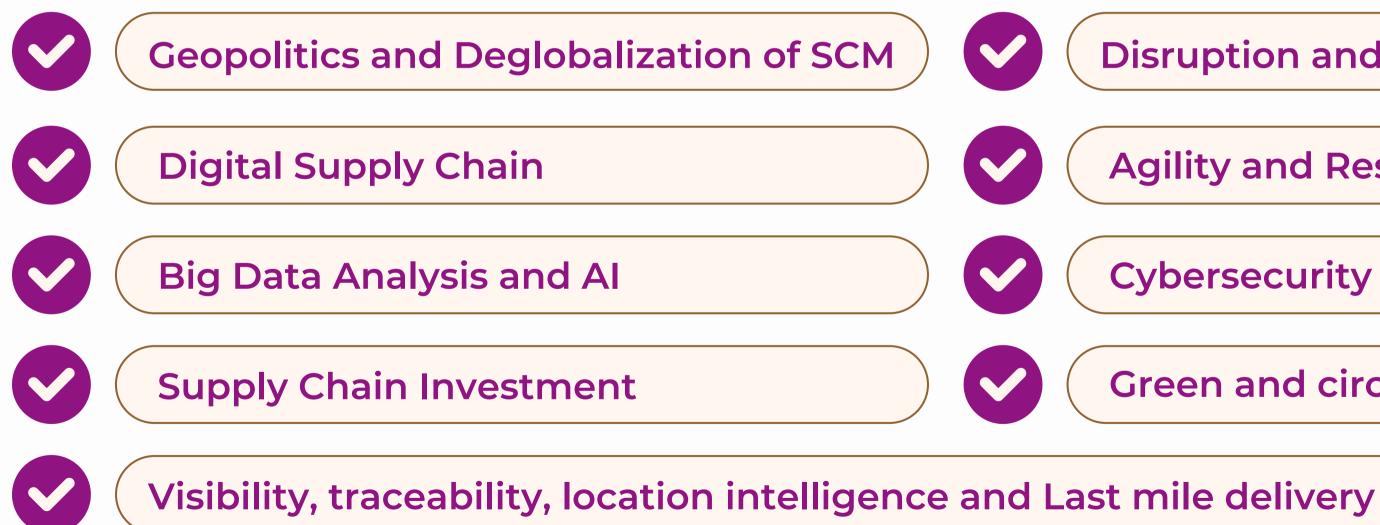
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THE ROLE OF SUPPLY CHAIN ECONOMY IN EMPLOYMENT

THE ROLE OF SUPPLY CHAIN ECONOMY IN WAGE GROWTH $\,\,\, imes\,$

THE ROLE OF SUPPLY CHAIN ECONOMY IN STEM INTENSITY

SUPPLY CHAIN INNOVATION FOCUS AREAS **Innovation and Trends**



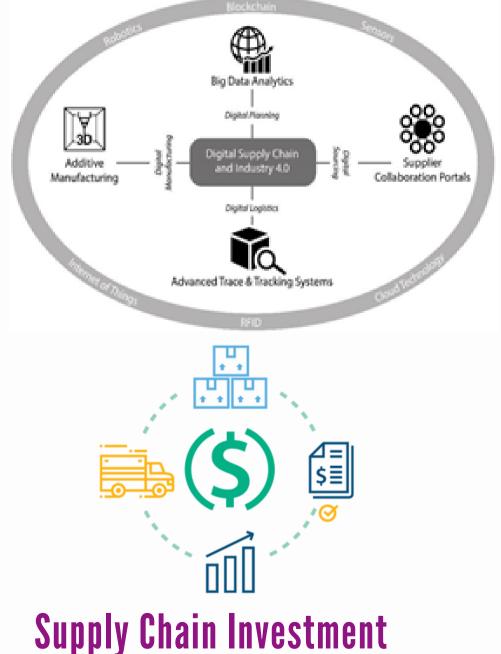
Disruption and Risk management

Agility and Resilience

Cybersecurity

Green and circular Supply Chain

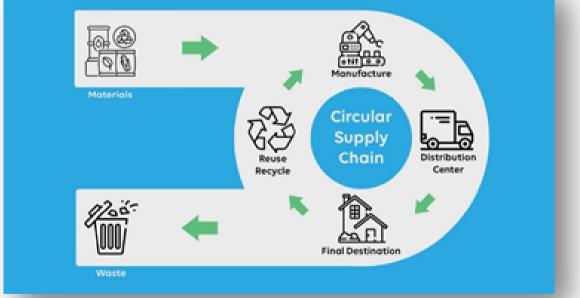
SUPPLY CHAIN INNOVATION FOCUS AREAS Digital Supply Chain Innovation and Trends Agility and Resilience Visibility, traceability & Last-Mile Delivery



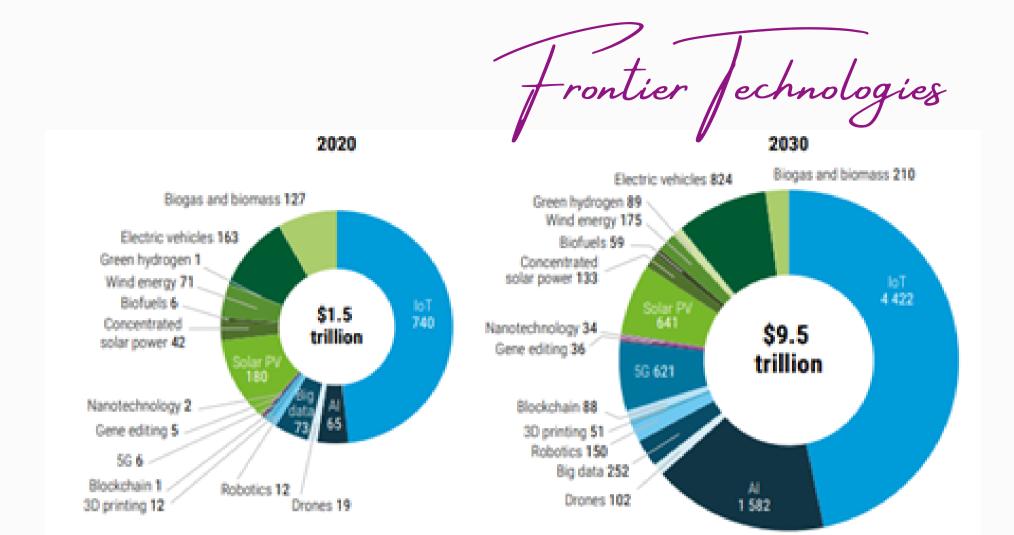






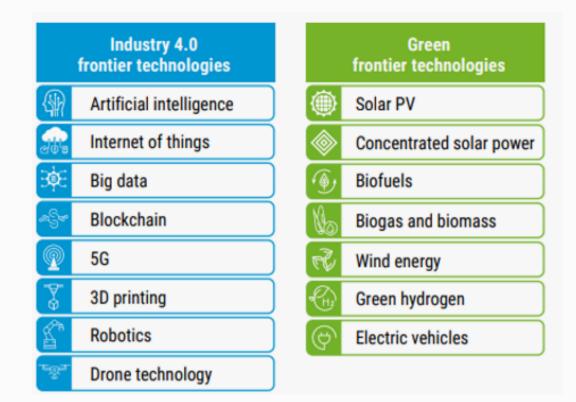


Green and Circular Supply Chain



KEY TECHNOLOGIES FOR GLOBAL SUPPLY CHAIN ADOPTION Internet of Things (IOT) Artificial Intelligence (AI)

Internet of Things (IoT) Artificial Intelligence (AI) Big Data & Analytics Blockchain Technology Robotics and Automation Cybersecurity 5G Connectivity Digital Twins







Internet of things (IoT)

- Predictive maintenance
- Asset tracking and management

se

- Fleet Management
- Warehouse management
- Supply Chain Visibility
- Cold chain management

Blockchain

- Supplier management and compliance

Digital Twins

Asset monitoring and management Supply chain maximization **Predictive maintenance** Warehouse and distribution centers streamlining

Transportation and Logistics management

Robotics and Automation

- Warehouse automation
- Autonomous vehicles and drones
- Robotics process automation (RPA)
- Inventory management and tracking
- Automated guided vehicles (AGVs)
- Collaborative robots (cobots)

Real-time tracking and monitoring Autonomous vehicles and drones

Smart warehouses and inventory management Augmented Reality (AR) and Virtual reality (VR) **Predictive analytics and demand forecasting**

KEY TECHNOLOGIES FOR GLOBAL SUPPLY CHAIN ADOPTION



 Provenance tracking and anti-counterfeiting Supply chain transparency and traceability • Smart contracts for automated transactions Inventory management and reconciliation



Big Data Analytics

- Demand forecasting and inventory optimization Supplier management and procurement maximization Route optimization and transportation management Warehouse streamlining and operations management Quality Control and product traceability
- Predictive maintenance and asset management

5G Connectivity



KEY TECHNOLOGIES FOR GLOBAL SUPPLY CHAIN ADOPTION

	Rank in 2022	Rank in 2021	Movement in rank	ICT ranking	Skills ranking	R&D ranking	Industry ranking	Finance ranking
	Top 10							
United States of America	1			11	18		16	2
Sweden	2	4		6	2			18
Singapore	3	5		7	8			17
Switzerland	4	2	-	21	13		5	5
Netherlands	5	6		4	9		10	31
Republic of Korea	6	7		15	26		9	7
Germany	7	9		24	17		12	40
Finland	8	17		22	5		20	30
China, Hong Kong SAR	9	15		9	23			1
Belgium	10	11	•	13	4	23	19	48
Selected transition and developing economies								
Russian Federation	31	27	-	43	32		54	69
China	35	25	-	117	92		8	4
Brazil	40	41		50	55		51	57
India	46	43	-	95	109		22	75
South Africa	56	54	-	71	77		67	25

Frontier Technologies Readiness Index 2023 (UNCTAD)

 Brazil † 3. Mexico

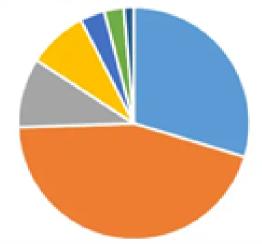


Global Innovation Leaders

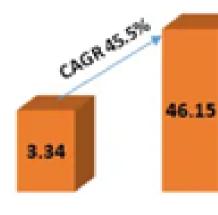


ARTIFICIAL INTELLIGENCE IN GLOBAL SUPPLY CHAIN

Artificial Intelligence in Supply Chain Market, by Application 2022 (%)

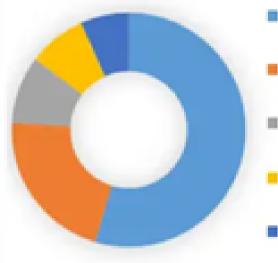


- Supply Chain Planning
- Warehouse Management
- = Fleet Management
- Virtual Assistant
- Risk Management
- Inventory Management
- Planning & Logistics



2022 2029 Market Size in USS Billion

Regional Analysis in 2022 (%)



amazon	AWS Supply Chain	Sustainability parameters can be factored into ML-based risk alerts and rebalance recommendations.		
FOUR KITES	FourKites	Cloud-based platform provides visibility across multiple transportation modes. Also offers yard management and security features.		
IBM	IBM Cognitive Supply Chain	Cognitive supply chain functionality leveraging AI, ML, and analytics was implemented and proven at IBM before offered to customers.		
Microsoft	Dynamics 365 Supply Chain Management	Integrates with SharePoint, PowerBI, other apps for compatibility, data consistency in Microsoft-centric shops.		
project44	Project44	APIs provide supply chain transparency across ocean, intermodal, air, truck, and rail including Ocean Terminal Visibility.		

ARTIFICIAL INTELLIGENCE IN SUPPLY CHAIN - MARKET ANALYSIS

Artificial Intelligence in Supply Chain Market

North America

Europe

Asia Pacific

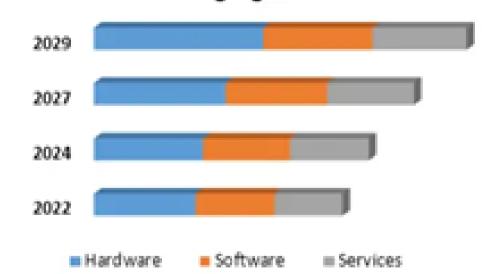
Middle East & Africa

South America

Intel Corporation Amazon.com. Inc. Google LLC Microsoft Corporation Nvidia Corporation Oracle Corporation IBM Corporation Samsung (South Korea) Lamasoft Inc.

Key Players

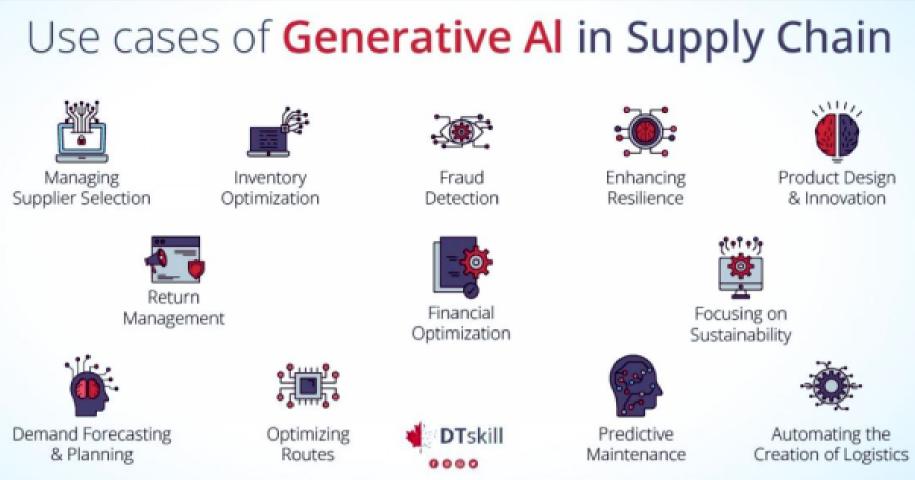
SAP General Electric Deutsche Post AG DHL Xilinx. Micron Technology, Inc. FedEx ClearMetalinc C.H. Robinson E2open Relex Solution



Offering Segment Overview

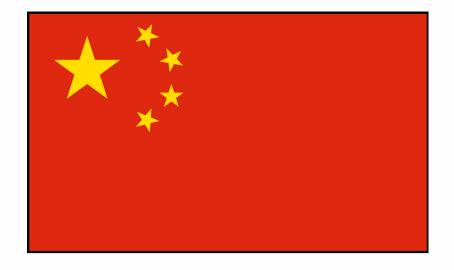
ARTIFICIAL INTELLIGENCE IN GLOBAL SUPPLY CHAIN

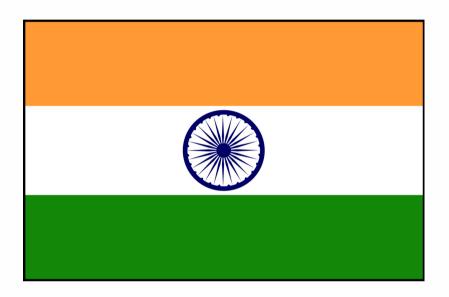
Cases



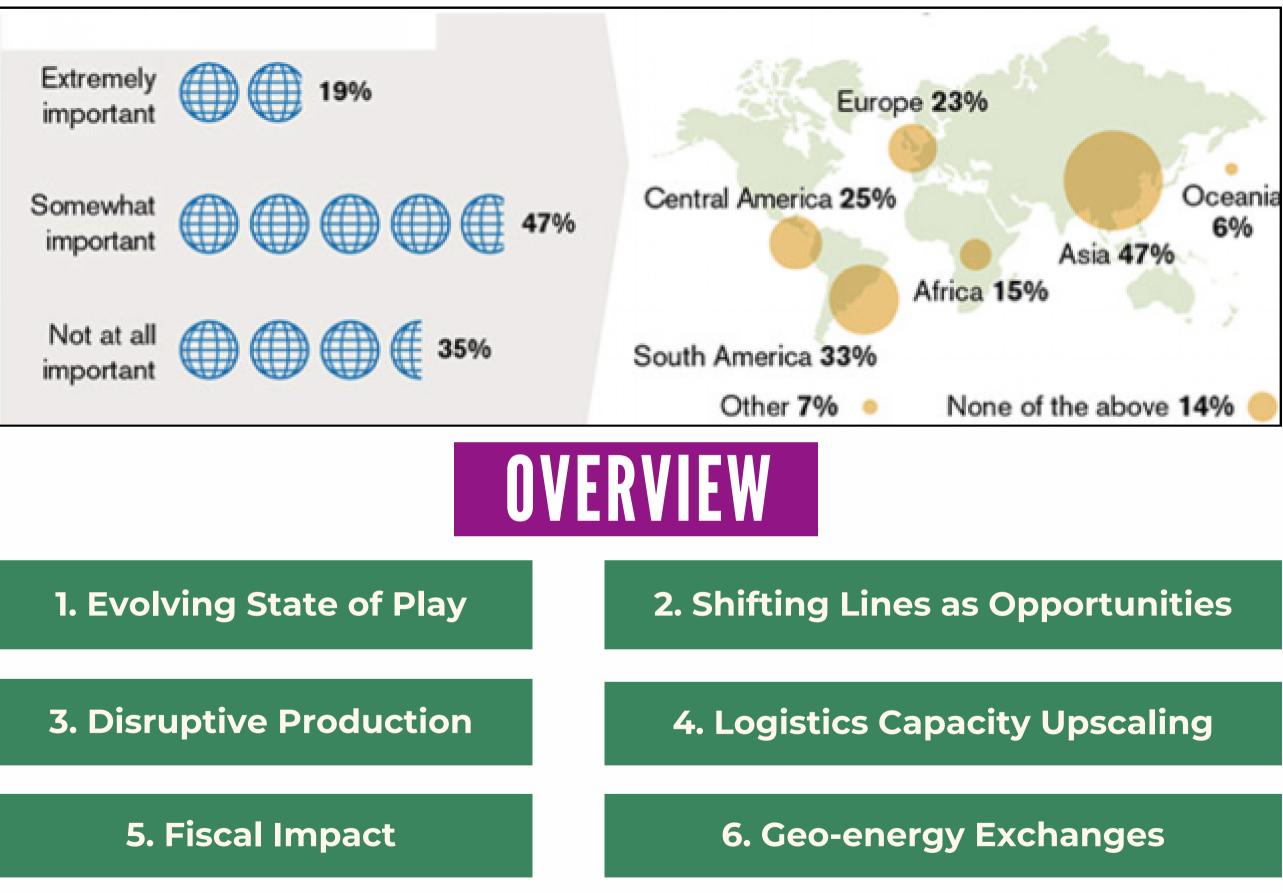


Company Type of Al		Example of application	Example of main benefits		
Amazon	Robots	Warehouse operations	Productivity improvement and errors minimisation		
DHL	IDEA algorithm	Routes optimisation and staff allocation	Order-picking processes improvement, costs minimisation, and e-fulfilment optimisation		
General Motors	Computer vision	Monitoring failing robotics in assembly operations	Predictive maintenance and downtime minimisation		
Goodyear	Al sensors with IoT	Smart tyre	Monitoring and control of the tire changes and self- repair in case of damage		
Nestlé	Augmented reality (AR)	Remote production and assistance, connecting suppliers, people and factories	Operations efficiency increase, quick response, CO ₂ minimisation		
Netflix	Machine learning	Movies and content production	Resources and production process optimisation, and customer product prediction		
Atomwise	Deep convolutional neural network	Drug discovery	Drug discovery process optimisation		









SUPPLY CHAIN IN EMERGING ECONOMIES

CHALLENGES AND PROPOSED SOLUTION For supply chain in emerging economies

Transport and Logistics Infrastructure Deficits

Invest in infrastructure development Low Technology, Information Sharing, and Communication

Enhance connectivity and communication

Poor Regulation and Policy Implementation

Streamlining regulatory frameworks Commitment Issues in Relations

Promotion of collaboration and partnership Poor Human Capital and Awareness

Capacity building and skills development

Non-adherence to Sustainability Standards

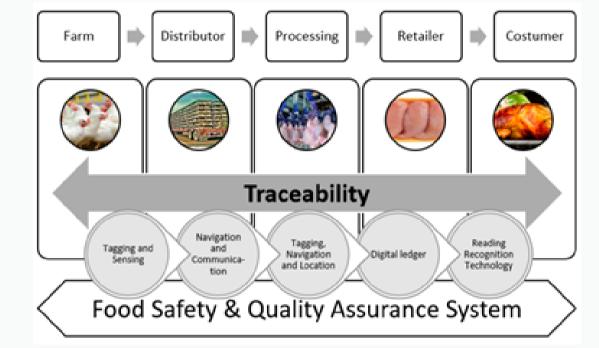
Adoption of sustainable practices

KEY TECHNOLOGIES FOR SUPPLY CHAIN ADOPTION IN EMERGING FCONOMIES Agriculture

Case Study - India

logistics efficient More and transportation solutions, powered by IoT, to reduce spoilage and improve delivery times.

Data collected from IoT devices and blockchain transactions to power Aldriven insights for predictive analytics.





Case Study - Brazil

Designing IoT platforms that can seamlessly integrate devices from different manufacturers. **Developing customized IoT sensors for** specific agricultural applications.

Case study - South Africa

ining

Drones in mineral exploration will involve advancements in data analysis and integration.

With AI and ML algorithms, drones will be able to analyze large volumes of data quickly and accurately.

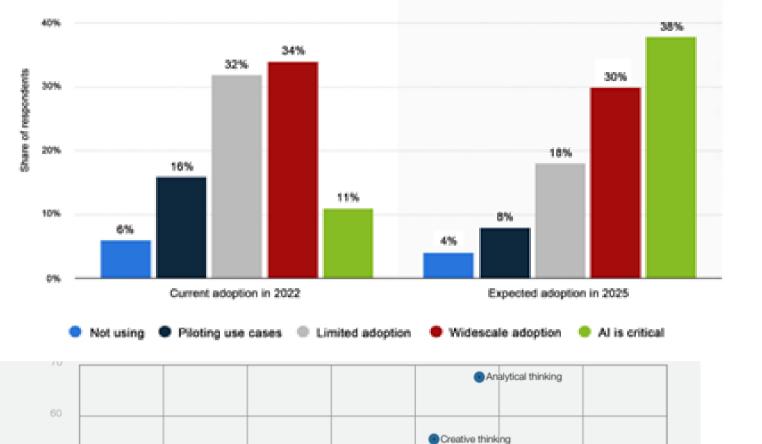
Drones can also be integrated with robotics, virtual reality, and augmented reality.

Case Study - Mexico

The use of digital twins, powered by AI and big data, can revolutionize the design and testing phases in automotive manufacturing. Integrate AI and big data into its automotive production lines to increase efficiency, reduce waste, and personalize production processes.

anufacturing

Innovation and Technology Adoption - Al



Resilience, flexibility and agility

Leadership and social influence

Physical abilities Self-efficacy

er-service

Al and big data

Curiosity and lifelong learning

Technological literacy

Design and user experienc

Reskilling focus, 2023-2027 (%)

Ethics Management skills

Empathy and active listening

Talent management Service-prientation-and-cu

Resource management

Marketing and media

Environmental stewardship

and operations

(%)

E

40

Motivation and self-awareness

 Teaching and mentoring

Manual dexterity.

citizenship endurance and precision

Dependability and 🐽

leading, writing

and mathematics

Systems thinking 💿

Multi-lingualism

Programming 🔵

Global

Sensory-processing abilities

Cognitive skills
Engagement skills

Technology skills Working with others

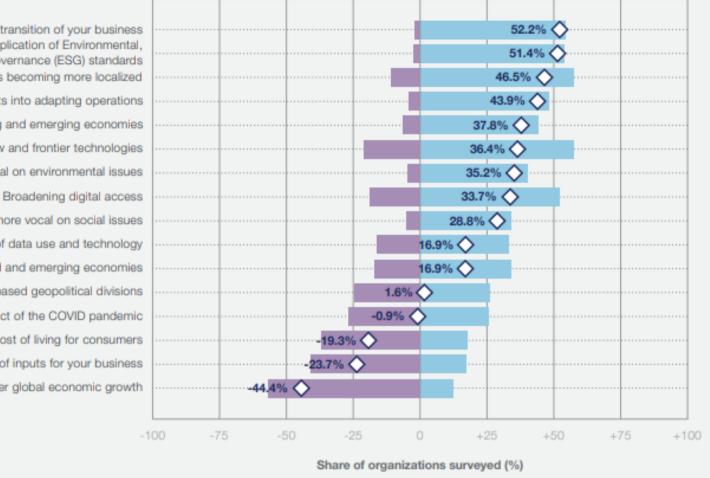
Impact of Innovation on Employment Generation

- Investments to facilitate the green transition of your business Broader application of Environmental. Social and Governance (ESG) standards Supply chains becoming more localized
- Climate-change induced investments into adapting operations
- Demographic dividend in developing and emerging economies
 - Increased adoption of new and frontier technologies
- Consumers becoming more vocal on environmental issues

 - Consumers becoming more vocal on social issues
- Stricter government regulation of data use and technology
- Ageing populations in advanced and emerging economies
 - Increased geopolitical divisions
 - Ongoing impact of the COVID pandemic
 - Rising cost of living for consumers
- Supply shortages and/or rising cost of inputs for your business
 - Slower global economic growth



CHALLENGES FOR INNOVATING THE GLOBAL SUPPLY CHAIN ECONOMY



Job creator Job displacer

Net effect

Wage Level - Gender Gap and Inequality

REVERSING DECADES OF INCOME CONVERGENCE

THE INCOME DIFFERENCES BETWEEN COUNTRIES DECREASED BY 37% BETWEEN 1990 AND 2019 GLOBALLY. WOMEN ARE TWICE AS LIKELY AS MEN TO REPORT EXPERIENCING DISCRIMINATION BASED ON THEIR SEX

INNOVATION & TECHNOLOGY ADOPTION IN SUPPLY CHAIN

Invest in emerging technologies, collaboration and partnerships, data-driven decision making, supply chain visibility, sustainability initiatives, supply chain resilience, talent development, continuous improvement and regulatory compliance.

THE EFFECT OF INNOVATION ON EMPLOYMENT GENERATION

Upskilling and reskilling employees in different competences.

CHALLENGES & PROPOSED SOLUTIONS FOR INNOVATING THE GLOBAL SUPPLY CHAIN ECONOMY

THE NECESSITY OF STEM PROFESSIONALS FOR INNOVATING SUPPLY CHAIN ECONOMY

Enhancing ongoing training and professional development initiatives, boosting and sponsoring STEM programs at the universities, as well as promoting more internship positions in the supply chain for students associated with STEM.

GENDER AND WOMEN IN STEM POSITIONS GAPS

Promoting gender diversity and inclusion, providing support and resources, building networks and mentorship, creating a flexible working environment and raising awareness.

THE WAGE LEVELS AND GROWTH

Develop and implement more policies aimed at enhancing productivity, promoting skills development, and fostering inclusive growth for addressing wage stagnation and income inequality.

UPSKILLING & RESKILLING EMPLOYEES IN THE SUPPLY CHAIN ECONOMY

Prioritize digital literacy, risk management & contingency planning, project management, data analysis and forecasting, relationship management, and skills linked to standards & compliance.

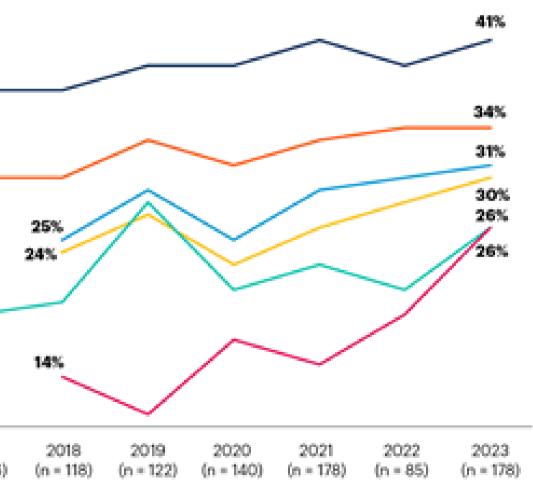
- Digital transformation
- Efficiency and transparency of the supply chain
- Predictive analytics and demand forecasting
- Sustainability and environmental programs
- Collaborative partnerships and ecosystems
- Resilience and risk management
- Empowering women in STEM and Leadership roles
- Elastic logistics

OPPORTUNITIES FOR INNOVATING THE GLOBAL SUPPLY CHAIN ECONOMY



n = end-user respondents

Women in Supply chain Leadership Roles



- Total Supply Chain Workforce
- Managers/ Supervisors
- Senior Managers
- Directors.
- Vice Presidents
- CSCO6/5VP6/ EVPs/CPOs

ase studies: Successful implementation of innovative strategies in supply chain

JD.COM

Demand Forecasting and Inventory Management

©Continued investment in AI and Machine Learning (ML) technologies to enhance demand forecasting accuracy.

DLeveraging real-time data from online sales and customer behavior to further improve inventory optimization.

DExploring the use of predictive analytics and digital twins to simulate supply chain scenarios and test new strategies.

DELL Technologies

Social Discrimination and Supply Chain Efficiency

§ Expand diversity and inclusion initiatives throughout the supply chain, including supplier diversity programs.

§ Enhance the R&D for the development of new devices and platforms that support workers with physical limitations, implementing the use the robots and automation.
§ Invest in workforce development and training programs to upskill employees and foster a more equitable work environment.





General Mills

Supply Chain trategies Sustainability

DContinued investment in renewable energy and clean transportation to reduce the company's carbon footprint.

DCollaboration with suppliers and partners to implement sustainable farming practices and reduce waste across the supply chain.

Exploration of innovative packaging solutions, such as compostable or biodegradable materials, to minimize environmental impact.

CONCLUSIONS

Innovation and technology adoption are key to the global supply chain's competitiveness and sustainability.

New technologies transforming the supply chain industry: AI, IoT, big data analytics, robotics, 5G and blockchain.

AI applications include inventory optimization, demand forecasting, and logistics process automation.

Challenges in emerging economies:

infrastructure deficits, low tech adoption, and regulatory barriers.

Key challenges identified in this study: technology adoption, impact on employment, STEM professional demand, and gender and woman in STEM positions gaps.

Proposed strategies to tackle highlighted challenges: Invest in new technologies, data-driven decision-making, sustainability, automation, and talent development.

Opportunities for innovation: Digital transformation, predictive analytics, sustainability initiatives, and empowering women in STEM and leadership.

Case studies from JD.com, Dell Technologies, General Mills highlight successful supply chain innovation strategies.

A holistic approach combining technology, culture change, and partnerships in supply chain is essential for competitive advantage.

